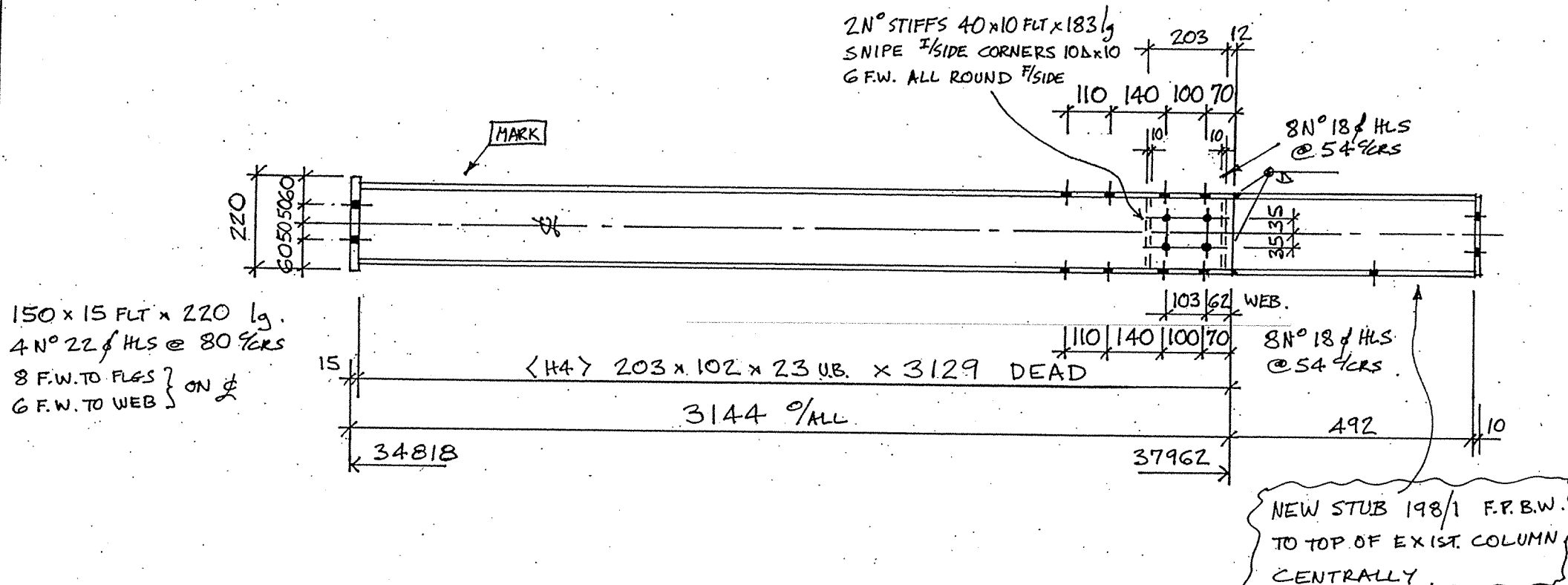


ALL SHS, RHS & CHS SECTIONS ARE GRADE
S355JR UNLESS NOTED OTHERWISE.

ANY/ALL SITE WELDING TO L.COOPER STEEL STRUCTURE
MUST BE DONE USING LOW HYDROGEN WELDING RODS
(SUITABLY DRIED IN AN OVEN) OR SIMILAR



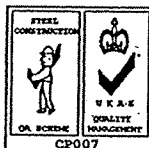
ONEN° REQD. THUS.

MKD 148/1

N.B. THIS SITEWORK TO BE DONE IN L. COOPER'S
WORKS. RE-BLAST AFTER ALTERATIONS
& RE-PAINT

LEONARD COOPER LIMITED

STRUCTURAL ENGINEERS
REGISTERED OFFICE
BALM ROAD, HUNSLET
LEEDS LS10 2JR
TEL: 0113 2705441
FAX: 0113 2760659
REGISTERED No.
167872 LONDON
sales@leonardcooperltd.co.uk
www.leonardcooperltd.co.uk



REVISION A.

REVISION B.

REVISION C.

REVISION D

REVISION E.

ZONE 16

SHOP BOLTS	4.6
FINISH	8.8
NO	
OFF	
TYPE	
DIA	
LEN	
TH	
W	
H	

FABRICATION TOLERANCES
TO BS5950 PART 2 (U.N.O.)
(SHOWN ON L.C. PROCEDURE
MIS-23)

SHOP NOTES: (U.N.O.)
ALL WELDS SEE CONT. FILLET WELDS
ALL STEEL TO BS EN 10025 GRADE S275JR
PAINT SHOT BLAST TO SA 2.5. 1 COAT
C400 V3 TO 80 MIC D.F.T

IDENTIFICATION MARKS MUST BE PLACED ON
1) TOP RIGHT HAND END OF BEAMS/MEMBERS OR
2) COLUMN WHERE INDICATED THUS: MARK

CONTRACT: QUARMBY CONSTRUCTION
WAKEFIELD WATERFRONT. BLDG 20

TITLE COLUMNS.

RELEASED FOR
FABRICATION/ERECTION

SIGNED:
DATE:

SCALE:

DRAWN BY: HHS
CHK'D BY: ESM

DRG No: 07/18/SW7